



RAMPA®

Good idea. Let's make it!

ACCOYA

Strong connections for Accoya



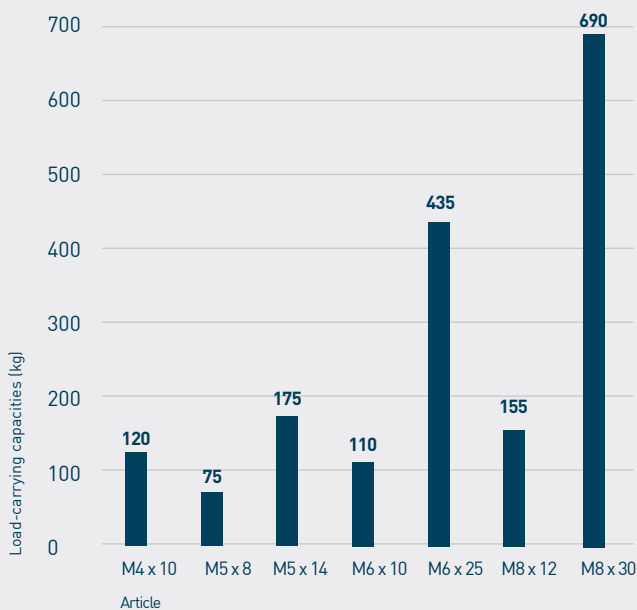
Secure hold. Ideal for:

- ⇒ Outdoor constructions
- ⇒ Facades
- ⇒ Window & door elements
- ⇒ Bridge constructions
- ⇒ Boat constructions

RAMPA®-Inserts Type: SK



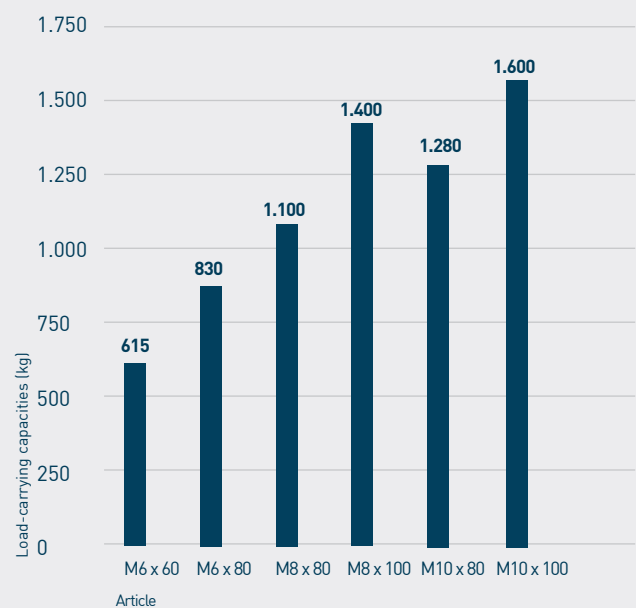
- Inner hexagon drive
- Hub for simplified assembling
- Material availability: steel zinc-plated 1.4305 A2 / 1.4751 A5
- Maximum load capacity utilization of the assembling area



RAMPA®-Inserts Type: SKL/SKL330



- Wide range of applications
- Automatic alignment by 3 support points (SKL330)
- Hub for simplified assembling
- Maximum load capacity utilization of the assembling area
- Up to 2.5 times faster than conventional inserts (SKL330)



* The reference load-carrying capacities mentioned before might vary in individual cases due to different mechanical properties depending on the material used.

RAMPA GmbH & Co. KG

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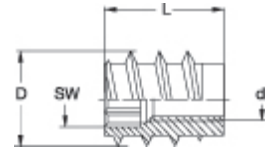
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The suitable inserts for Accoya

Attention: Only stainless steel inserts can be used in this wood material

RAMPA®-Inserts | Type: SK



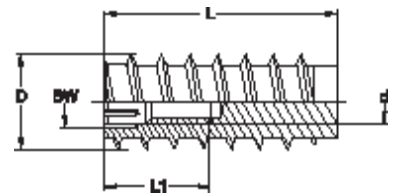
Art. No.	Outer-Ø D (mm)	Length L (mm)	Thread size d (mm)	Hex Drive	Pre-drill Ø (mm)	Steel zinc-plated	Stainless steel 1.4305	Stainless steel 1.4571
010408	8	8	M4	4	7,0 - 7,5	✓	✓	✓
010410	8	10	M4	4	7,0 - 7,5	✓		✓
010512	10	12	M5	5	8,0 - 8,5	✓	✓	
010514	10	14	M5	5	8,0 - 8,5	✓		✓
010612	12	12	M6	6	10,0 - 10,5	✓	✓	
010615	12	15	M6	6	10,0 - 10,5	✓	✓	✓
010618	12	18	M6	6	10,0 - 10,5	✓	✓	✓
010818	16	18	M8	8	14,0 - 14,5	✓	✓	✓
010830	16	30	M8	8	14,0 - 14,5	✓		✓

↑ Please complete

001	03	07
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*We hereby inform you according to Article 33 - REACH, that this article contains the following substance identified as SVHC:
Lead (Pb); CAS: 7439-92-1 Date of Admission: 27.06.2018

RAMPA®-Inserts | Type: SKL330



Art. No.	Outer-Ø D (mm)	Length L (mm)	Thread size d (mm)	Hex Drive	Pre-drill Ø (mm)	CE 1034 ETA	Stainless steel 1.4305	Stainless steel 1.4571
421840__	16	40	M8	8	13	✓		✓
421850__	16	50	M8	8	13	✓		✓
421180__	18,5	80	M10	10	15,5	✓	✓	✓
421100__	18,5	100	M10	10	15,5	✓	✓	✓

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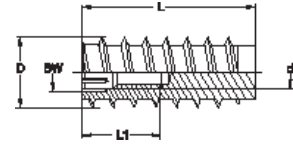
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The suitable inserts for Accoya

RAMPA®-Inserts | Type: SKL



Art. No.	Outer-Ø D (mm)	Length L (mm)	Thread size d (mm)	Hex Drive	Pre-drill Ø (mm)	CE 1034 ETA	Stainless steel 1.4305	Stainless steel 1.4571
011630__	12	30	M6	6	10	✓		✓
011650__	12	50	M6	6	10	✓	✓	✓
011660__	12	60	M6	6	10	✓	✓	✓
011680__	12	80	M6	6	10	✓	✓	✓
011830__	16	30	M8	8	14	✓		✓
011840__	16	40	M8	8	14	✓		✓
011880__	16	80	M8	8	14	✓	✓	✓
011800__	16	100	M8	8	14	✓	✓	✓
011180__	18,5	80	M10	10	16	✓	✓	✓
011100__	18,5	100	M10	10	16	✓	✓	✓
011680__	25	80	M16	14	22	✓		✓

↑ Please complete



63

67



Calculate
pull-out values
instantly!



More information
about ETA 12/0481



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Recommended RAMPA® assembling tools:

Driver | Type 504
Shank DIN 3126 E11.2



Driver | Type 506
Shank DIN 3126 E6.3



Suitable RAMPA® connecting materials:

Flat-head screws | Type KF



Pan-head screws | Type KC



Pan-head screws | Type KS



Mushroom-head screws | Type KT



Pan-head screws | Type SG



Pan-head screws | Type KFTX

